

TECHNICAL DATA SHEET

Maxguard® SLAM 290 is a two-component polyurea elastomer. The membrane obtained after spraying this system is expanded to a certain degree. The system is based on amine-terminated resins and diphenylmethane diisocyanate (MDI) prepolymer. It can be used as a containment membrane with or without geotextile fabric. Maxguard SLAM 290 can be sprayed on steel, concrete, foam plastic, etc.

Common Uses: Containment and crawl space applications.

PHYSICAL PROPERTIES			
Tensile Strength	1100 - 1500 psi	7.6 - 10.3 Mpa	ASTM D 412 C
Elongation at Break	600 - 700%		ASTM D 412 C
Shore A Hardness	85 - 95		ASTM D 2240
Tear Resistance	200 - 280 pli		ASTM D 624 C
Water Vapor Permeability	0.50 - 0.60 perm-inch		ASTM E 96

LIQUID COMPONENT PROPERTIES*		
PROPERTY	U-290-A	MAXGUARD SLAM 290 B
Color	Yellow	Transparent pale yellow, can be colored
Viscosity @ 77°F (25°C)	900 - 1400 cps	400 - 900 cps
Specific Gravity @ 77°F (25°C)	1.07 - 1.09	1.00 - 1.12
Shelf Life of unopened drum properly stored	6 months	6 months
Storage Temperature	59 - 86°F (15 - 30°C)	59 - 86°F (15 - 30°C)
Mixing Ratio (volume)	1:1	1:1

*See SDS for more information.

REACTIVITY PROFILE	
Gel Time @ 77°F (25°C)	
9 - 13 seconds	

RECOMMENDED PROCESSING CONDITIONS*		
Initial Primary Heater Setpoint Temperature	150°F	65°C
Initial Hose Heat Setpoint Temperature	150°F	65°C
Initial Processing Setpoint Pressure	1500 - 1800 psi	10342 - 12411 kPa
Substrate & Ambient Temperature	> 23°F	> -5°C

*It is the sole responsibility of the applicator to process and apply Maxguard SLAM 290 within specification.

General Requirements: Equipment must be capable of delivering the proper ratio (1:1 by volume) of isocyanate and resin at adequate temperatures and spray pressures. Substrate must be at least 5°F above dew point, with a maximum relative humidity of 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents and other materials that would adversely affect adhesion of the product. This product must not be used when the continuous service temperature of the substrate or product is below -10°F (-23°C) or above 140°F (60°C).

Disclaimer: The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The product is combustible and must be protected in accordance with applicable codes. Protect from direct flame and spark contact, around hot work for example. The exclusive remedy for all proven claims is replacement of our materials.